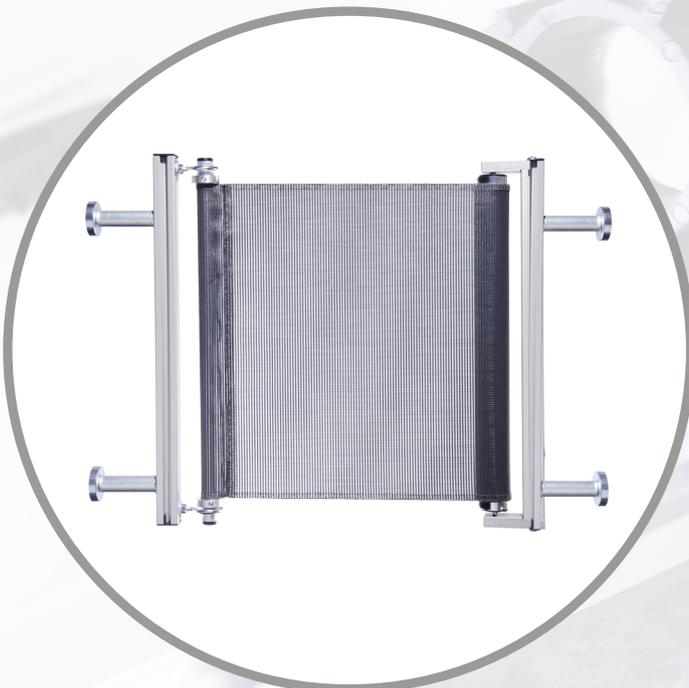
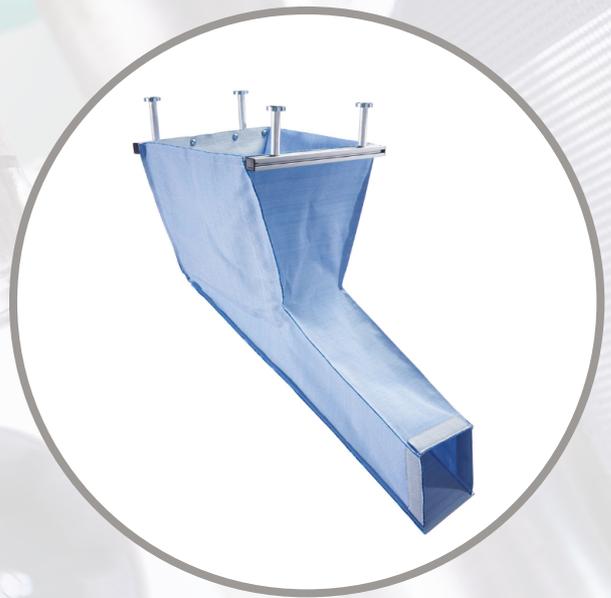




## Product Catalog Collecting-Systems for Injection-Molded Parts



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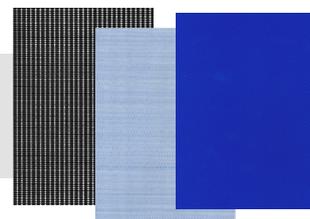
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# Side Protection Curtain RS

The Side Protection Curtain RS is attached to the side of the tool or to the clamping plates and offers reliable protection while maintaining a clear view. Thanks to the integrated roll-up mechanism, it moves in sync with the tool and is designed for long-term continuous operation. Installation is quick and flexible thanks to strong permanent magnets, while sturdy aluminum profiles ensure a secure hold. The durable, see-through special fabric requires minimal installation space and is ideal for tight tool compartments.

## Product Features

- + Attachment to the side of the tool or to the clamping plates
- + Easy installation thanks to permanent magnets
- + Aluminum profiles as holders
- + Small space requirement between tool and bars
- + Robust, see-through special fabric moving with the tool
- + Retraction mechanism for continuous operation with over 8 million test cycles

## Material Overview

- + FM100.007 (PVDC, anthracite)
- + FM100.008 (PET, FDA, white)

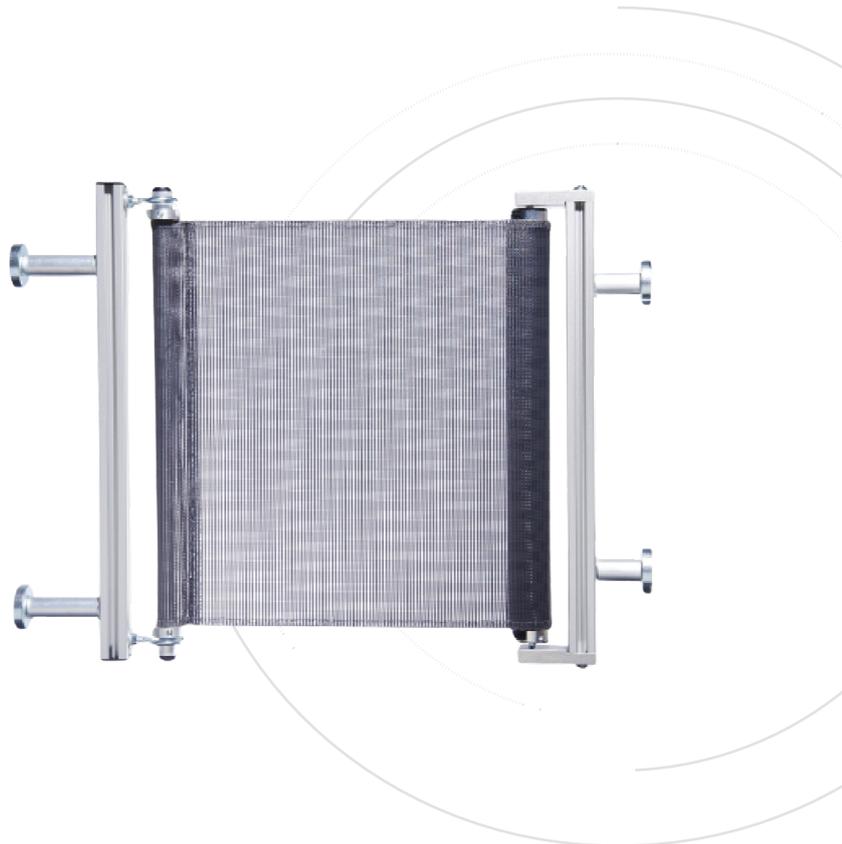
## Fastening Type

- + Variant D (distances + magnets)
- + Variant M (magnets)

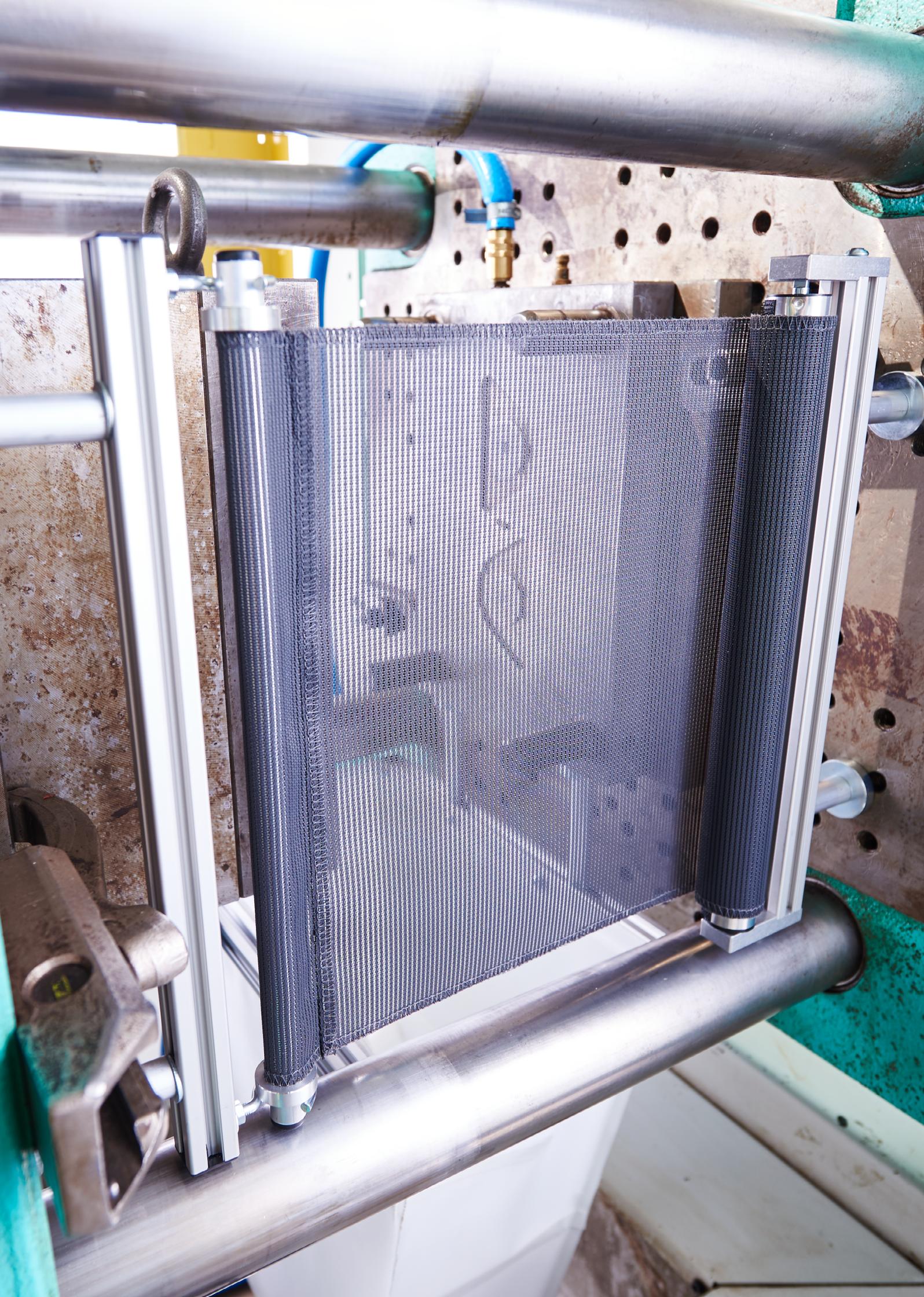
## Options

- + Laser Engraving
- + Handles
- + Edge Binding
- + Floating Bearing \*
- + Side Protection Plates \*

\* Combining several options is only possible to a limited extent!



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# Collecting Funnel ATB-G

The Straight Funnel ATB-G discharges injection-molded parts directly below the mold. It can be mounted flexibly, follows the mold's approach path thanks to its movable design, and can be attached quickly and without tools thanks to permanent magnets. The straight outlet allows easy transfer to a conveyor belt or container, while different designs and materials ensure optimal adaptation.

## Product Features

- + Attachment to the tool, to the clamping plates or in the machine bed
- + Direct removal of parts below the tool
- + Easy installation thanks to permanent magnets
- + Aluminum profiles as holders
- + Movable and follows the approach path of the tool
- + Straight outlet for transfer to a conveyor belt or into a container

## Material Overview

- + FM100.001–006
- + FM100.010 (PP, antistatic, white)

## Fastening Type

- + Variant D (distances + magnets)
- + Variant M (magnets)

## Options

- + Laser Engraving
- + Cut-out for conveyor belts
- + Baffler(s)



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# Collecting Funnel ATF

The Collecting Funnel ATF is a straight funnel designed for the direct removal of injection-molded parts from beneath the mold. With its rigid aluminum profile frame, it offers a stable and reliable solution for the production environment. The straight outlet allows for easy transfer of the parts, while the well-thought-out design in a range of selectable versions offers quick and uncomplicated installation.

## Product Features

- + Mounting in the machine bed
- + Direct removal of parts below the tool
- + Easy installation thanks to permanent magnets
- + Rigid aluminum profile frame as holder
- + Straight outlet for transfer to a conveyor belt or into a container

## Material Overview

- + FM100.001–006
- + FM100.010 (PP, antistatic, white)

## Fastening Type

- + Variant D (distances + magnets)
- + Variant K (chains + screw hook + magnets)
- + Variant M (magnets)
- + Variant T (brackets + magnets)

## Options

- + Laser Engraving
- + Cut-out for conveyor belts
- + Baffler(s)



# Collecting Funnel ATF-D

The Collecting Funnel ATF-D is specially designed for the direct removal of injection-molded parts from beneath the mold. Its rigid aluminum profile frame ensures a stable and durable construction that is easy to mount in the machine bed. A characteristic feature of the ATF-D are its two straight outlets, which enable clean separation of the parts and facilitate their transfer to conveyor belts or containers. Thanks to the different mounting options, quick, tool-free installation is guaranteed.

## Product Features

- + Mounting in the machine bed
- + Direct removal of parts below the tool
- + Easy installation thanks to permanent magnets
- + Rigid aluminum profile frame as holder
- + Two outlets for separating injection-molded parts
- + Straight outlets for transfer to a conveyor belt and/or into a container

## Material Overview

- + FM100.001-006
- + FM100.010 (PP, antistatic, white)

## Fastening Type

- + Variant D (distances + magnets)
- + Variant M (magnets)
- + Variant T (brackets + magnets)

## Options

- + Laser Engraving
- + Cut-out for conveyor belts
- + Baffle(s)



# Collecting Funnel ATB-S

The Collecting Funnel ATB-S belongs to the category of inclined funnels and is designed for the direct removal of injection-molded parts from below the mold. It is installed opposite the direction of the machine, thus ensuring targeted forwarding of the parts. With its sturdy construction made of aluminum profiles and the inclined outlet, the ATB-S is ideal for transfer to a conveyor belt or into a container. Thanks to its movable design, it follows the approach path of the mold and can be easily and flexibly mounted using permanent magnets.

## Product Features

- + Attachment to the tool, to the clamping plates or in the machine bed
- + Direct removal of parts below the tool against the machine direction
- + Easy installation thanks to permanent magnets
- + Aluminum profiles as holders
- + Movable and follows the approach path of the tool
- + Inclined outlet for transfer to a conveyor belt or into a container

## Material Overview

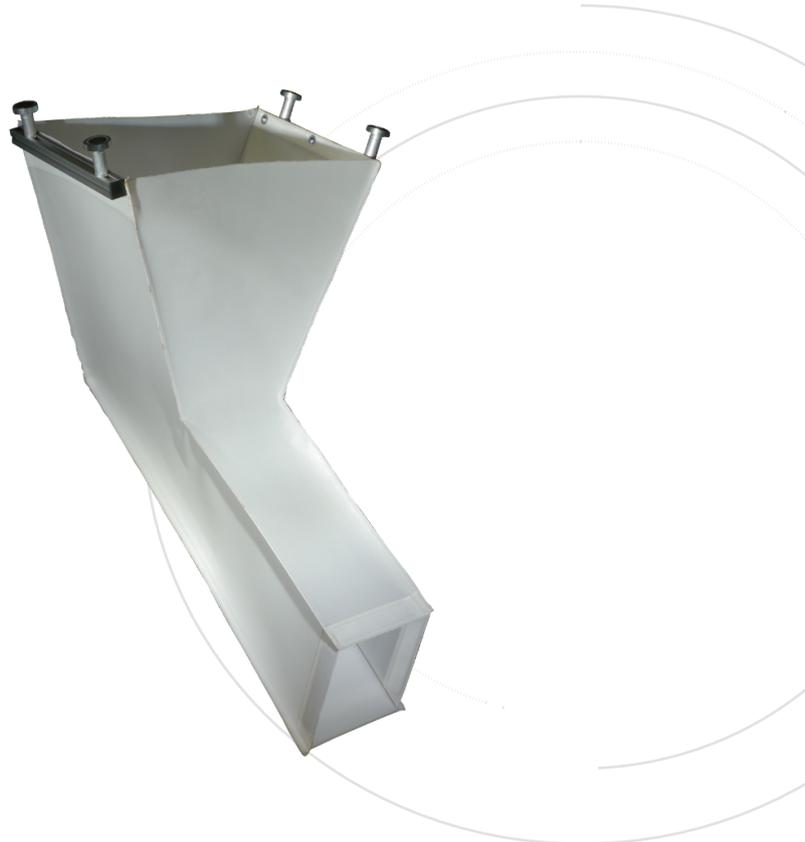
- + FM100.001-006
- + FM100.010 (PP, antistatic, white)

## Fastening Type

- + Variant D (distances + magnets)
- + Variant M (magnets)

## Options

- + Laser Engraving
- + Removable bottom
- + Baffler(s)



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# Collecting Funnel ATB-S90

The inclined Collecting Funnel ATB-S90 is a 90° rotated version of the ATB-S. It enables the direct discharge of injection-molded parts in the machine direction, thus ensuring targeted and reliable forwarding. Thanks to its sturdy construction made of aluminum profiles and the slanted outlet, the ATB-S90 is ideal for transferring parts to a conveyor belt or into a container. Its movable design allows it to follow the approach path of the mold and can be mounted quickly and flexibly using strong permanent magnets.

## Product Features

- + Rotated by 90° compared to the ATB-S
- + Attachment to the tool, to the clamping plates or in the machine bed
- + Direct removal of parts below the tool in the machine direction
- + Easy installation thanks to permanent magnets
- + Aluminum profiles as holders
- + Movable and follows the approach path of the tool
- + Inclined outlet for transfer to a conveyor belt or into a container

## Material Overview

- + FM100.001-006
- + FM100.010 (PP, antistatic, white)

## Fastening Type

- + Variant D (distances + magnets)
- + Variant M (magnets)

## Options

- + Laser Engraving
- + Removable bottom
- + Baffler(s)



# Collecting Funnel ATB-DS

The Collecting Funnel ATB-DS belongs to the category of inclined funnels and was developed for the targeted removal of injection-molded parts next to or below the mold. Its movable design follows the approach path of the mold and can be mounted quickly and flexibly using permanent magnets. The ATB-DS is characterized by two inclined outlets that enable reliable separation of the parts and forward them either to conveyor belts or into containers. With its sturdy aluminium profiles, it offers a durable and practical solution for everyday production.

## Product Features

- + Attachment to the tool, to the clamping plates or in the machine bed
- + Direct removal of parts next to or below the tool
- + Easy installation thanks to permanent magnets
- + Aluminum profiles as holders
- + Movable and follows the approach path of the tool
- + Two sprues for separating injection molded parts
- + Inclined outlets for transfer to a conveyor belt and/or into a container



## Material Overview

- + FM100.001-006
- + FM100.010 (PP, antistatic, white)

## Fastening Type

- + Variant D (distances + magnets)
- + Variant M (magnets)

## Options

- + Laser Engraving
- + Removable bottom
- + Baffler(s)

# Collecting Funnel ATB-DS90

The Collecting Funnel ATB-DS90 is a 90° rotated version of the ATB-DS. Its selectable discharge direction allows for particularly flexible removal of injection-molded parts next to and/or below the mold. With its two slanted outlets, the ATB-DS90 ensures reliable separation of the parts and their targeted transfer to conveyor belts and/or containers. The stable aluminum profile construction, the movable design and the simple assembly using permanent magnets make it a versatile solution.

## Product Features

- + Rotated by 90° compared to the ATB-DS and with selectable flow direction
- + Attachment to the tool, to the clamping plates or in the machine bed
- + Direct removal of parts next to and/or below the tool
- + Easy installation thanks to permanent magnets
- + Aluminum profiles as holders
- + Movable and follows the approach path of the tool
- + Two sprues for separating injection molded parts
- + Inclined outlets for transfer to a conveyor belt and/or into a container



## Material Overview

- + FM100.001-006
- + FM100.010 (PP, antistatic, white)

## Fastening Type

- + Variant D (distances + magnets)
- + Variant M (magnets)

## Options

- + Laser Engraving
- + Removable bottom
- + Baffle(s)

# Splash Mat AM

When starting up the injection molding machine, liquid plastic can escape and contaminate the machine room. Our Splash Mat has been specially developed for this application. They are attached directly to the clamping plates and reliably catch excess material to ensure cleanliness and process reliability in the production environment.

## Product Features

- + Attachment to the clamping plates
- + Easy installation thanks to sewn-in permanent magnets
- + Particularly flat and space-saving design
- + Heat-resistant, coated fiberglass fabric
- + Safe collection of liquid plastic when starting up the machine
- + Prevention of contamination in the machine area

## Material Overview

- + FM100.009 (PTFE, gray)

## Fastening Type

- + Variant M (magnets)

## Options

- + Laser Engraving



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# Sorting Flap Protection SKS

Sensitive injection-molded parts can be damaged when they collide with sorting flaps. Our Sorting Flap Protection minimizes this risk with a padded surface that gently slows down the parts, significantly reducing waste. The protection can be quickly replaced as needed without impairing the functionality of the flaps.

## Product Features

- + Attachment to the sorting flaps
- + Easy installation thanks to sewn-in permanent magnets and/or hook-and-loop fastener
- + Particularly flat and space-saving design
- + Padded material for a cushioned impact

## Material Overview

- + FM100.002 (PVC, silver) and FM100.004 (Kevlar, silver/yellow)

## Fastening Type

- + Variant M (magnets + self-adhesive metal discs)
- + Variant MK (magnets + self-adhesive metal discs + hook-and-loop fastener)

## Options

- + Laser Engraving



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# Collecting Chute ARF

The Collecting Chute ARF is designed for the direct removal of injection-molded parts below the mold in the opposite direction of the machine. Its rigid aluminum profile frame provides stability, while the movable chain suspension allows reliable adjustment to the mold's approach path. Thanks to its particularly flat design, the ARF is also ideal for confined spaces. It is assembled without tools using strong permanent magnets, ensuring quick and flexible integration into the production process.

## Product Features

- + Attachment to the clamping plates or in the machine bed
- + Direct removal of parts below the tool against the machine direction
- + Easy installation thanks to permanent magnets
- + Rigid aluminum profile frame
- + Movable thanks to chain suspension and follows the tool's travel path
- + Particularly flat and space-saving design

## Material Overview

- + FM100.001-006
- + FM100.010 (PP, antistatic, white)

## Fastening Type

- + Variant K (chains + screw hook + magnets)
- + Variant T (brackets + magnets)

## Options

- + Laser Engraving



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# Collecting Chute ARB

The Collecting Chute ARB ensures the targeted removal of injection-molded parts directly below the mold. Thanks to its flat, space-saving design and movable construction, it reliably adapts to the mold's approach path. A key feature of the ARB is that it bridges the gap between the mold and the existing sheet metal funnel, ensuring a safe and controlled flow of parts. Thanks to permanent magnets, installation is quick, easy and flexible.

## Product Features

- + Attachment to the clamping plates and the existing sheet metal funnel
- + Direct removal of parts below the tool
- + Easy installation thanks to permanent magnets
- + Aluminum profiles as holders
- + Movable and follows the approach path of the tool
- + Particularly flat and space-saving design
- + Bridging the gap between tool and sheet metal funnel

## Material Overview

- + FM100.001-006
- + FM100.010 (PP, antistatic, white)

## Fastening Type

- + Variant D (distances + magnets)
- + Variant M (magnets)

## Options

- + Laser Engraving



## Cross Bar Protection HS

The Cross Bar Protection HS is attached directly to the beam and ensures that the injection-molded parts are gently caught and directed to the right place. The flat, space-saving design reliably bridges the gap between the rail and another Collecting-System (e.g. from the funnel or chute category), thus preventing the molded parts from falling or getting stuck. Practical hook-and-loop fasteners allow the HS to be attached quickly and easily, without the need for tools.

### Product Features

- + Attachment to the cross bar
- + Easy assembly with hook-and-loop fasteners
- + Gentle interception of injection-molded parts on the cross bar
- + Targeted forwarding into a Collecting Funnel or Collecting Chute
- + Particularly flat and space-saving design
- + Bridging the gap between Cross Bar and Collecting-System

### Material Overview

- + FM100.002 (PVC, silver)
- + FM100.003 (PVC, blue)

### Fastening Type

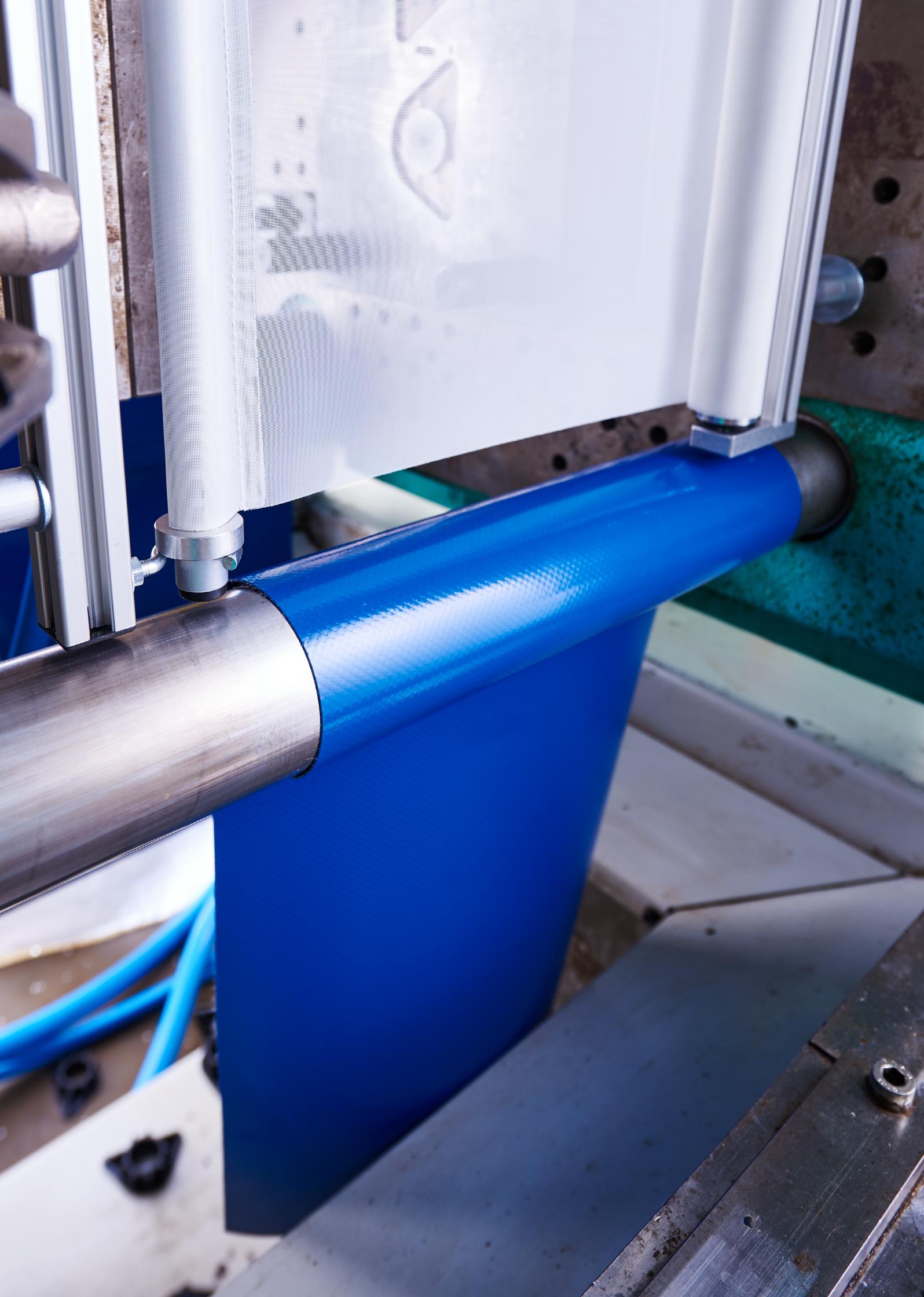
- + Variant hook-and-loop fastener

### Options

- + Laser Engraving



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# Folding Curtain FS

The Folding Curtain FS is attached to the side of the injection molding tool and prevents the uncontrolled escape of molded parts. It folds down automatically when the tool is closed and unfolds again when it is opened, without any additional effort. Individually positionable retaining strips allow flexible adaptation to temperature control hoses or other obstacles. The FS impresses with its simple magnetic mounting, robust, transparent fabric and low space requirements.

## Product Features

- + Attachment to the side of the tool
- + Easy installation thanks to permanent magnets
- + Number of retaining strips adapted to the size of the tool and fold protection
- + Retaining strips can be individually adjusted
- + Small space requirement between tool and bars
- + Robust, see-through special fabric

## Material Overview

- + FM100.002 (PVC, silver)  
and FM100.007 (PVDC, anthracite)

## Fastening Type

- + Variant M (magnets)

## Options

- + Laser Engraving



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# Lamella Protection LS

The Lamella Protection LS is used wherever injection-molded parts need to be secured at the sides, for example on transverse hoses or at the end of chutes and conveyor belts. It is attached directly to the tool or to the clamping plates and can be quickly secured using permanent magnets. The flexible lamellae allow cooling or temperature control hoses to be easily fed through without impairing functionality. An aluminum profile serves as a stable holder, while two material types allow selection according to requirements.

## Product Features

- + Attachment to the tool or to the clamping plates
- + Easy installation thanks to permanent magnets
- + Easy passage of cooling and/or temperature control hoses
- + Aluminum profile as holder
- + Prevents parts from falling out sideways after ejection
- + Use with transverse hoses when funnels are not possible
- + Reducing the falling speed at the end of chutes or conveyor belts



## Material Overview

- + FM100.002 (PVC, silver)
- + FM100.003 (PVC, blue)

## Fastening Type

- + Variant D (distances + magnets)
- + Variant M (magnets)

## Options

- + Laser Engraving

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# Collecting Funnel ATB-L

The Collecting Funnel ATB-L from the lamella funnel category is designed for the direct removal of injection-molded parts from beneath the mold. Thanks to its movable design, it reliably follows the mold's approach path and can be flexibly integrated into the production environment. A particularly practical feature is the easy routing of cooling and temperature control hoses, which allows for simple installation without having to re-lay the lines. Sturdy aluminum profiles and tool-free fastening using strong permanent magnets ensure a durable and flexible solution in confined spaces.

## Product Features

- + Attachment to the tool, to the clamping plates or in the machine bed
- + Direct removal of parts below the tool
- + Easy installation thanks to permanent magnets
- + Easy passage of cooling and/or temperature control hoses
- + Aluminum profiles as holders
- + Movable and follows the approach path of the tool

## Material Overview

- + FM100.002 (PVC, silver)
- + FM100.003 (PVC, blue)

## Fastening Type

- + Variant D (distances + magnets)
- + Variant M (magnets)
- + Variant T (brackets + magnets)

## Options

- + Laser Engraving



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# Collecting Funnel ATF-L

The Collecting Funnel ATF-L ensures direct removal of injection molded parts from beneath the mold. With its rigid aluminum profile frame, it offers a stable and reliable solution for the machine bed. A particularly practical feature is the easy routing of cooling and temperature control hoses, which allows flexible integration into existing production lines without the need to re-lay the lines. Simple, tool-free installation using permanent magnets makes the ATF-L a durable and practical solution for confined spaces.

## Product Features

- + Mounting in the machine bed
- + Direct removal of parts below the tool
- + Easy installation thanks to permanent magnets
- + Easy passage of cooling and/or temperature control hoses
- + Rigid aluminium profile frame as holder

## Material Overview

- + FM100.002 (PVC, silver)
- + FM100.003 (PVC, blue)

## Fastening Type

- + Variant D (distances + magnets)
- + Variant M (magnets)
- + Variant T (brackets + magnets)

## Options

- + Laser Engraving



## Custom-Made Products



Side Protection Curtain RS with bottom rail on the right in FM100.008



Collecting Chute ARF with closure flap in FM100.001

### Customised solutions for your specific application

Every application is unique, which is why we develop Custom-Made Products that are precisely tailored to your requirements. From the initial idea to the finished product, we provide you with reliable support and technical expertise.

#### Your advantages

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- + Combination of multiple functions in a single solution
- + Flexible adaptation to machines and industries

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- + Click on the button or write directly to [hankl@holzer-gmbh.com](mailto:hankl@holzer-gmbh.com).
- + Send us as much information, images and/or videos about your application as possible.

We will then get back to you as soon as possible.

For the fastest submission of our Inquiry, please use the free **Adobe Acrobat Reader**. This allows you to send us your details directly via the „Send Inquiry“ button.

# Options for All Products

## Laser Engraving

We rely on two proven laser engraving solutions: engraving is applied either directly to the surface of the aluminum profile or to a durable adhesive tape carrier, which is additionally secured with a robust seam. This ensures permanent, high-quality markings for a wide range of applications.

### Advantages

- + Permanent, abrasion-resistant marking
- + High-quality, professional appearance

### Variants

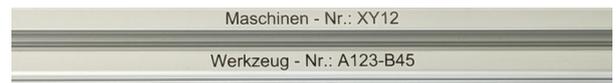
- + Machine number
- + Mold number

### Products with Engraving on Profile

- + Side Protection Curtain RS
- + Straight Funnels
- + Inclined Funnels
- + Chutes
- + Lamella Protection LS
- + Lamella Funnels
- + Custom-Made Products

### Products with Engraving on Adhesive Label

- + Available for all products except the Side Protection Curtain RS



# Options for Side Protection Curtain RS

## Handles

Side Handles can be integrated to ensure easy handling during assembly and disassembly of the Side Protection Curtain RS.

### Advantages

- + Maximum ease of adjustment when aligning the Side Protection Curtain RS on the mold.
- + Quick and effortless attachment

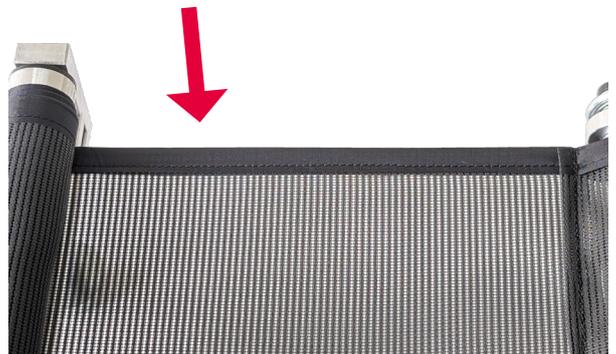


## Edge Binding

The Side Protection Curtain RS made from FM100.007 material can be optionally fitted with Edge Binding. This additional feature increases the stability of the fabric, protects the edges of the material from mechanical stress and helps to extend its service life.

### Advantages

- + Additional protection of the fabric edge during intensive use
- + Greater durability even during heavy use
- + Visually clean finish



## Side Protection Plates

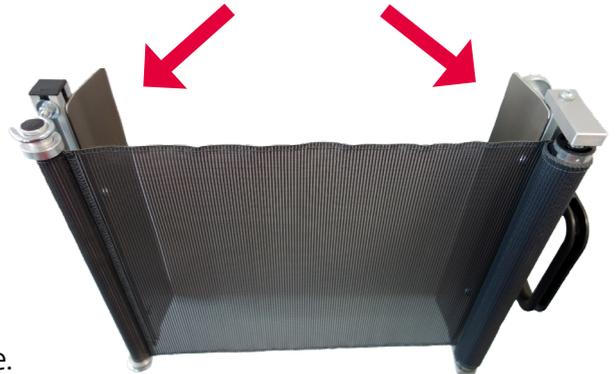
To reduce the gap between the Side Protection Curtain RS and the mold or clamping plate, lateral Side Protection Plates can be attached.

### Advantages

- + No small parts escaping sideways between the Side Protection Curtain RS and the mold
- + Clean machine environment
- + Production with precise quantities
- + Cost savings through reduced waste

### Notes

- + Only applicable to Side Protection Curtain RS with standard heights (max. height 635 mm (25")) – see standard sizes in the inquiry form.
- + Use only in conjunction with a 45 mm (1.77") distance.
- + Cannot be combined with Floating Bearing.



## Floating Bearing

To easily align the Side Protection Curtain RS with the mold, our innovative, specially developed Floating Bearing can be installed, which is designed to rotate on the side of the curtain that is unhooked. This allows the protective roller to be easily aligned with the mold.

### Advantages

- + Compensates for any non-parallel installation of the roller element
- + Quick and easy alignment of the Side Protection Curtain RS on the mold or mounting plates
- + Extended service life of the roller fabric due to reduced fabric wear and tear

### Notes

- + Cannot be combined with the Side Protection Plates



# Options for Collecting Funnels

## Cut-Out for Conveyor Belt

The Straight Funnel ATB-G can be fitted with an adjustable cut-out at the bottom on the desired side to enable even more precise forwarding of the parts onto a conveyor belt.

### Advantages

- + Safe and targeted forwarding of parts
- + Cost savings through reduction of waste
- + Adaptable to conveyor belts

### Products

- + Collecting Funnel ATB-G



## Removable Base

Our Inclined Funnels can be equipped with a Removable Base, which allows for easy replacement of the funnel bottom.

### Advantages

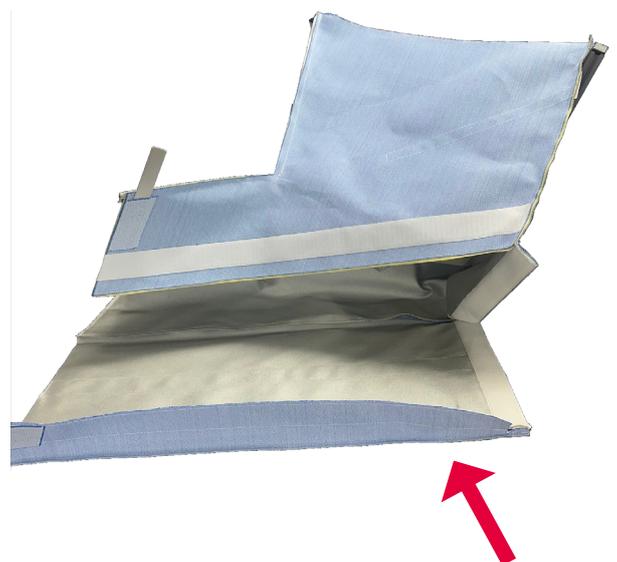
- + Easy to replace
- + Gentle collection and safe removal of parts
- + Material FM100.001–006 und FM100.010 available depending on the application

### Notes

- + Removable Base with hook-and-loop closure – alternative fastenings available on inquiry

### Products

- + Inclined Funnels



## Baffler(s)

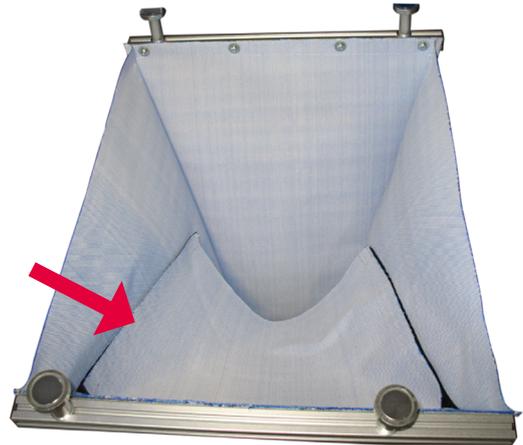
To reduce the fall height and speed of the parts when they are caught by the funnel, the Baffler can also be used.

### Advantages

- + Gentle handling of parts
- + Easy to replace
- + Cost savings through reduced waste

### Notes

- + Size calculated based on part size
- + Direction defined according to customer requirements
- + Baffler(s) attached with hook-and-loop closure – alternative fasteners available on inquiry



### Products

- + Straight Funnels
- + Inclined Funnels

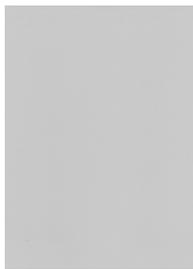
# Material Overview

Item No.	Temperature resistant up to *	Anti-static	Sliding	Oil-resistant	Abrasion-resistant	FDA-compliant
FM100.001	100 °C   212 °F		✓			
FM100.002	70 °C   158 °F			✓	✓	
FM100.003	70 °C   158 °F			✓	✓	
FM100.004	Coating: 180 °C   356 °F Fabric: 300 °C   572 °F				✓	
FM100.005	90 °C   194 °F		✓		✓	✓
FM100.006	90 °C   194 °F		✓		✓	
FM100.007	70 °C   158 °F					
FM100.008	150 °C   302 °F					✓
FM100.009	Coating: 315 °C   599 °F Fabric: 500 °C   932 °F		✓		✓	
FM100.010	90 °C   194 °F	✓	✓		✓	

\* These temperature indications are valid for permanent load. Short term higher temperatures are possible.



Item No.:  
FM100.001  
(PE, blue)



Item No.:  
FM100.002  
(PVC, silver)



Item No.:  
FM100.003  
(PVC, blue)



Item No.:  
FM100.004  
(Kevlar,  
silver/yellow)

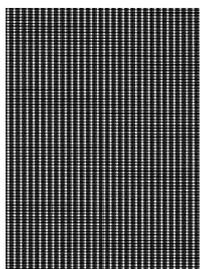


Item No.:  
FM100.005  
(PP, FDA,  
white)



Item No.:  
FM100.006  
(PBT, white)

## Material for AM only



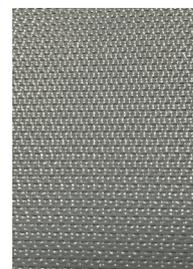
Item No.:  
FM100.007  
(PVDC,  
anthracite)



Item No.:  
FM100.008  
(PET, FDA,  
white)



Item No.:  
FM100.010  
(PP, antistatic,  
white)



Item No.:  
FM100.009  
(PTFE, gray)

## Spare Parts

Item No.	Description
111.000.009	Bracket 70 mm (2.75") including magnet Ø 32 mm (1.26")
111.000.014 A	Magnet with M5 thread and pin, Ø 32 mm (1.26")
111.000.015 A	Magnet with M5 thread and pin, Ø 25 mm (0.98")
111.000.016 A	Magnet with M5 thread and pin, Ø 20 mm (0.79")
111.000.114 A	Magnet with M6 thread and pin, Ø 32 mm (1.26")
111.000.214 A	Magnet with screw hook, Ø 32 mm (1.26")
111.000.314 A	Magnet with M5 thread without pin, Ø 32 mm (1.26")
111.000.414 A	Magnet with countersunk hole, Ø 32 mm (1.26")
111.000.017 A	T-nut M5 for profile, sliding block
111.000.021 A	Black cover cap, 20 × 20 mm (0.79×0.79")
111.000.036	Aluminum profile, 20 × 20 mm (0.79×0.79")
111.000.058 A	Eye bolt with T-nut
111.000.065 A	Shortened screw hook M5, eye bolts
111.000.080	Mounting set with chains and magnets with screw hooks
111.000.215 A	Snap ring (retaining ring)

\* Also available on request in various sizes: roller rod, aluminum holder tube with blind plugs, and spacer tube with threaded rod and T-nut.

### Bracket with Magnet



### Magnets



### Distance with Magnet



### Chains and Magnet with Screw Hook

**SAFE. CLEAN.  
EFFICIENT.**



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